

2286

HSSE DIN 5156

G
ISO 228

Form.
B
"Gun"



3XD

D

TIN+

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 15-30	● 12-18	○ 8-12		● 6-12	○ 6-10	● 10-15	● 15-20		● 15-25	● 15-25		○ 12-18					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

MICRO FINISH
THREADING TECHNOLOGY



Ø	P	L mm	l mm	mm	d mm
1/8	28,00	90	20	5,50	7,0
1/4	19,00	100	22	9,00	11,0
3/8	19,00	100	22	9,00	12,0
1/2	14,00	125	25	12,00	16,0

Ø	P	L mm	l mm	mm	d mm
5/8	14,00	125	25	14,50	18,0
3/4	14,00	140	28	16,00	20,0
7/8	14,00	150	30	18,00	22,0
1"	11,00	160	32	20,00	25,0